

# SculptaCast™

Modeling & Sculpture Waxes

## Extrusion Wax Product Data Sheet.

PZ-EX 3008KG Green – Medium.

Precisioned SculptaCast™ Extrusions are formulated to be easily workable allowing the user to design and construct a bespoke runner system. Available in a range of shapes and sizes, cored and non-cored. The product is manufactured from high grade petroleum and natural raw materials providing consistent results and is naturally clean burning with very low ash residue.

### Key benefits

- Easily manipulated, our medium firm formula
- Superior surface finish
- Ideal for use in all working environments.



Testing Procedure/Method	Typical Properties
Softening Point, Ring and Ball @4°F/min (IPCS 004)	147°F
Congeaing Point (IPCS 003)	146°F
Flow Test >50% (IPCS 007)	42°C
Needle Penetration 100 g @77°F (IPCS 006)	31.0 dmm
Apparent Viscosity, Brookfield Thermosel @200°F (IPCS 009)	24.0 cps
Ash Content (IPCS 002)	0.004%
Color (IPCS 020)	Green

**All manufactured product undergoes stringent Quality Control testing to ensure the highest level of quality and consistency.**

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